		MRR	for Purcha	sed Item	
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### **PURPOSE:**

The MRR process is to be used to capture any non-conformance with regards to Purchased Parts.

## WORK INSTRUCTION:

1. Locate the QC Quick Receiver/MRR form and click the OK button

	Captio	n		Name	
JBT QC Disposition	n MRR		JBT_RS_QCMRRDisp	IS	
JBT QC Quick Rec	eiver\MRR		JBT_RS_QCQuickMr		
JBT QC Vendor RM	1A Maintenance		JBT_RS_QCVrmas	_	
	Instead of Capition				
Select by Nam	e Instead of Caption				
O Select by Nam	e Instead of Caption				
O Select by Nam Filter All containing:	e Instead of Caption				

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2. Choose the correct **Receiver Type** "Supplier"

nfor SyteLine (tSAN1) - JBT QC Quick Receiver\MRR	
ystem 👻 Master Explorer 👻 Public Folders 👻 My Folders 👻	
- 🗋 🖻 🗴 🖄 🖒 🖓 🛣 🖉 🖉 🖉 🖉 🖉 🖉 🖉 🖉	
T QC Quick Receiver\MRR ×	
Warehouse: SAN1 Item."[ Vendor:	Receiver Type     Suppler     O In Process
PO: 0 0	ItemUIT
Job: 0 Oper: 0	 ○ PO ○ TO
etan	Process
Problem Description:	A
Loc:	
Notification:	
(JBT QC Quick Receiver\MRR 1 of 1)	NUM en-US powered by

### **Note:** Receiver Type = Supplier represents Purchased Items.

3. Click in the Item field and enter the item number (example: 405-00-0811-008) and then press the Tab key

🚧 Infor SyteLine (tSAN1) – JBT QC Quick Receiver\MRI	1		
System - Master Explorer - Public Folders	· ▼ My Folders ▼		
			0
JBT QC Quick Receiver\MRR ×			¥
Warehouse: SAN1 Item: <sup>#</sup> [405-00-0811-008 Vendor: V001026 + REXELI	HEAD, EXTENDED ILL LED TYPR-RED NC	Receiver Type Supplier O In Process Enter Receiver By	
PO: 0	0	Item\JIT	
Job: 0	Oper. 0	<ul> <li>Job</li> <li>PO</li> <li>TO</li> </ul>	
Detail	Problem Description:	Process	
Quantity Received.*  Loc.*  Lot  Cot  Transaction Date: 2/13/2018 8:51:10 AM  Notification:			
(JBT QC Quick Receiver\MRR 1 of 1)			NUM en-US powered by infor

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4. **Vendor** field will automatically populate with the rank #1 vendor.

🚾 Infor SyteLine (tSAN1) - JBT QC Quick Receiver\MRR		
System • Master Explorer • Public Folders • My Folders •		
	1 th 8 C 10 10 10 10 10 10 10 10 10 10 10 10 10	
JBT QC Quick Receiver\MRR ×		-
Warehouse: SAN1	Receiver Type ——	
Item:* 405-00-0811-008	<ul> <li>Supplier</li> <li>In Process</li> </ul>	
Vendor: V001026 - REXEL INC	Enter Receiver By –	
PO: 0 0	<ul> <li>Item\JIT</li> </ul>	
Job: 0 Oper. 0	O Job	
First Article Receiver Only	0 10	
	0.0	
	Process	
Problem Description:		
Quantity Received.* 0.0000 *		
Loc.*		
Lot		
QC Lot:		
Transaction Date: 2/13/2018 8:51:10 AM		
Notification:		
	×	
(JBT OC Ouick Receiver/MRR 1 of 1)	NUM er	1-US powered by infor

5. Click the **Quantity Received** box and enter the quantity being rejected.

Mar Infor SyteLine (tSAN1) - JBT QC Quick Receiver\MR	2		
System - Master Explorer - Public Folder	s ▼ My Folders ▼		
		x 🗈 🖎 🛛 🖓 🗞 🐻 🐨 😨	0
JBT QC Quick Receiver\MRR ×			v
Warehouse: SAN1		Receiver Type	
Item:* 405-00-0811-008	<ul> <li>HEAD, EXTENDED ILL LED TYPR-RED</li> </ul>	O In Process	
Vendor: V001026 v REXEL	NC	Enter Receiver By -	
PO: 0	0	Item\JIT	
Job: 0	Oper: 0	O Job	
C First Article Receiver Only		0 P0	
		0.10	
		Process	
Detail			
	Problem Description:		
Quantity Received.* 1.0000			
Loc.*			
Lot:			
QC Lot:			
Transaction Date: 2/13/2018 8:51:10 AM			
Notification:			
		Ŧ	
Loc (JBT QC Quick Receiver\MRR 1 of 1)			NUM en-US powered by infor

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6. Click the **Loc** drop-down arrow and select where the part is pulling from. If QC HOLD or MRBB is present DO NOT SELECT. This indicates product that is already rejected.

🚧 Infor SyteLine (tSAN1) - JBT QC Quick Receiver\MRR	_ [] ×
System  Master Explorer  Public Folders  My Folders	
	x 🖹 🛍  🖉 👦 👦 👦 🚳 🖗
JBT QC Quick Receiver\MRR ×	v
Warehouse: SAN1 Item. <sup>*</sup> 405-00-0811-008 V HEAD, EXTENDED ILL LED TYPR-RED	Receiver Type  Supplier  In Process
PO: 0 0	Enter Receiver By –
Job: 0 Oper: 0 First Article Receiver Only  Detail	O Job O PO O TO Process
Problem Description:	
Quantity Received*     1 0000       Loc.*     004216       Lot.     004216       QC-HOLD     4 000       OB00 PC       Transaction Date:     2/13/2018 8:51:10 AM       Notification:	
Loc (JBT QC Quick Receiver\MRR 1 of 1)	NUM en-US powered by infor

7. Click in the **Problem Description** field and enter a detailed description (who, what, where, when) and click the **Tab** button

🚧 Infor SyteLine (tSAN1) - JBT QC Qu	ick Receiver\MRR			
System 👻 Master Explorer 👻	Public Folders 👻	My Folders 👻		
🖿 🖹 🖻 🗎 🗂 C	BY A H	())± QOO UN	× 🗈 🖎 🖉 Ö 🖥 🖥 🖗	0
JBT QC Quick Receiver\M	RR ×			¥
Defail         Quantity Received*         Loc.*         OD4C16         Lot         QC Lot         Transaction Date:         21/32018         Notification:	11-008 REXELINC 0 10 10000 Prot 1.0000 * Ent 8:51:10 AM	HEAD, EXTENDED ILL LED TYPR-RED     O     Oper: 0	Receiver Type            ⓐ Supplier            □ In Process         Enter Receiver By -            ⓐ ItemUIT            □ Job            ○ PO            □ TO         Process	
(JBT QC Quick Receiver\MRR 1 of 1)				NUM en-US powered by infor

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### 8. Click the **Process** button

🔤 Infor SyteLine (tSAN1) - JBT QC Q	uick Receiver\MRR			
System 👻 Master Explorer 👻	Public Folders	✓ My Folders ▼		
🖿 🗄 🖸 📮 🖻 🗰 🤉 C		(())± QOO UI	🛛 🗎 🖎 🖉 🏷 🐻 🐻 🐻	Ø
JBT QC Quick Receiver	MRR ×			*
Warehouse: SAN1			Receiver Type	
Item:* 405-00-08	311-008	HEAD, EXTENDED ILL LED TYPR-RED	Supplier	
Vendor: V001026	- REXEL IN	IC	Enter Peceiver By -	
PO:	0	0	Item/JIT	
Job:	0	Oper: 0	⊖ Job	
O First Arti	icle Receiver Only	- F	O PO	
			⊖ то	
			Process	
Detail				
	F	Problem Description:		
Quantity Received.*	1.0000	Enter into the field the reason for the rejection and w	hat is wrong with the part.	
Loc.* 004C16	*			
Lot				
QC Lot				
Transaction Date: 2/13/2018	8 8:51:10 AM			
Notification:				
			*	
	(			
(JBT QC Quick Receiver\MRR 1 of 1)				NUM en-US powered by infor

9. Click the **OK** button for the report submitted dialog box



		MRR	for Purcha	sed Item	
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10. Click the **OK** button for the create receiver dialog box (This is a system generated message and currently not using this information in the process.)



11. Click the **OK** button for the create MRR dialog box. But note the MRR # for future use.

[Create] was successful for MRR that has [MRR Number: 215]	
Humber. 215].	

Note: Menu screen may open when the move is completed.

		MRR	for Purcha	sed Item	
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12. **QC Quantity Move** form opens, allowing fo the product to the moved into **QC Hold**; verify the information and click the **Process** button

🚧 Infor SyteLine (ISAN1) - QC Quantity Move	_ 🗆 🗵
System   Master Explorer   Public Folders   My Folders	
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JBT QC Quick Receiver\MRR QC Quantity Move ×	•
Warehouse: SAN1 O By Container	
Item: 405-00-0811-008 Container:	
HEAD, EXTENDED ILL LED TYPR-RED	
Quantity On Hand: 6.000 PC OPst Zero Amount Transaction	
Detail Serial Numbers Pieces Container Contents Process	
Quantity: 1.000 PC	
From Location: 004C16 To Location? QC-HOLD -	
From Lot: To Lot:	
Import Document ID: O Remove Tax Free Status	
Transaction Date. <sup>#</sup> 2/13/2018 9:00:43 AM 🗂 Document Number:	
To Location (QC Quantity Move 1 of 1)	NUM en-US powered by infor

Note: If a message stating a QC Hold location does not exist, press the OK button. This is a common practice message for parts that have not yet been rejected. Once a QC Hold location is created for a part it does not need created ever again.

Ø	Infor SyteLine (Test_SAN1) - QC Quantity Move $ imes$							
	Item Stockroom Location that has [Whse: SAN1] and [Item: 1100533A] and [Location: QC-HOLD] does not exist.							
	[Add] will be performed for Item Stockroom Location.							
	OK Cancel							

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13. Click the **OK** button for the quantity move dialog box



14. Locate the QC MRRs form and click the OK button

	Caption		Name	
JBT OC Disposition MRR JBT QC MRRs		1BT JBT	RS_OCMRRDisps _RS_QCMrrs	
JBT QC Quick Receiver Mirk JBT QC Vendor RMA Maintenance	2	i ac JBT	<u>_RS_QCQuickinfr</u> _RS_QCVrmas	
Select by Name Instead of C	aption			
Filter				
All containing: jbt qc				
-				

		MRR	for Purcha	sed Item	
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15. Enter the MRR number you were assigned and then click the **Filter in Place** button to deactivate filtering/locating the specific MRR

inter Infor	SyteLine (tSAN	(1) - JBT QC MRRs
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-		
107	00.000	
JRI	QC QUICK F	teceiver/MRR JBI QC MRRS ×
4	MRR Num	MRR Num:         215         Qty On MRR:         1.0000         Create Date:         2/13/2018         QC Items
1)	215	Item: 405-00-0811-008 Qty Accepted: 0.0000 Close Date:
2	214	HEAD, EXTENDED ILL LED TYPR-RED Qty Rejected: 0.0000 Priority.* QC Transaction Report
3	213	Inspector ID: * OC Test Results Report
4	212	Rcvr Num: 17,231 Rev. • QC Supplier Item History Report
5	211	X-Ref Tests Disposition MRR QC IP Item History Report
6	210	Description Correction/Containment Cost User Defined QC MRR Form
7	209	QC MRR Status Report
8	208	Problem Description (Who, What, Where, When, How Many): Keason: *
9	207	* Enter into the field the reason for the rejection and what is wrong with the part.
10	206	8
11	205	
12	204	
13	203	
14	202	Cause of Defect:
15	201	
17	100	MRR Qty
18	108	
19	197	to Uty Acapacities
20	196	
21	195	
22	194	
23	193	Entity: V000001026 Ref Type: P Vendor: REXELINC
24	192	Reference: 0 0 WC <sup>®</sup>
25	191	Assigned Tot Sched Date: Cust
26	190 🗸	
	<b>↓</b>	1
Inspector	(JBT QC MRR 1 d	of 200) NUM en-US powered by infor

Note: All fields with a "red" asterisk denotes a REQUIRED field. Thee MRR will not save until all the required fields are populated. If attempting to save without all the required fields an error message will appear indicating which fields still need populated.

inter Info	or SyteLine	(Test_SAN1) - J	BT QC MRRs
Syst	em 👻	Master Explorer	My Folders ▼
-	8	D 🗇	C B Y ∴   ( < ▶ ▶ ±   ○ O Ø   = ≥   X ≥ ∞ ∧ ○ Ø ○ Ø ∞ √ ○ 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
Iter	n Stock	room Locati	ions JBT QC Quick Receiver\MRR JBT QC MRRs ×
	Revision	* Assigned	MRR Num: 980 Qty On MRR: 1.0000 Create Date: 10/18/2018 QC Items
♦ 1▶		351722	Item: 1100533A Qty Accepted: 0.0000 Close Date: 📋 Item Where Used Report
2		351718	CROSSBAR Qty Rejected: 0.0000 Priority?   CROSSBAR  QC Transaction Report
3		351722	Inspector ID.* 353340 VHUNTEBRINKER, ANDREA Item Revision: * QC Test Results Report
4		351722	Rcvr Num: 137,287 Rev. • QC Supplier Item History Report
5	1	351718	X-Ref Tests Disposition MRR QC IP Item History Report
6		351722	Description Correction/Containment Cost User Defined QC MRR Form
7	0	351718	OF MRP Status Banat
8	A	351722	Problem Description (Who, What, Where, When, How Many):
9	*	353340	*Itest
10	•	351722	All required fields have not been completed
11		351718	Priority is Required
12	*	351718	i norty to required.
13	*	351718	Reason is Required.
14		351722	Cause is Required
15	E.		Cause of Defect: Cause.* Cause is Required.
16		351718	Cause of Defect is Required.
17	-	351456	WC is Descind
18	0	351456	WC is kequired.
19		351986	Product Line is Required.
20	~	351/18	
21	•	351570	
22	0	353418	Entity: VDDDD1184 Ref Type: P Vandor: R & STEC OK
23	ð	301818	Performence: 0 0 W <sup>2</sup>
24	Δ	351456	Assigned To 351722 V NEMITZ BRETT V Sched Date M Cost
20	Δ.	351570	Product Line*
20	Λ.	301070	i roduct Lind.

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16. Enter your clock number or use the Inspector ID drop-down arrow to find your name.



17. Click on the **Priority** drop-down arrow and choose the priority



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Note: For email escalations, based on your Priority level will determine timeframe given for response to the MRR.

- High priority allows 7 days response time.
- Medium priority allows 14 days response time.
- Low priority allows 21 days response time.

The escalation occurs if you have not responded within the timeframe noted above, additional notifications occur as follows:

After 30 days = System emails You to remind you of your non-response After 60 days = System emails You and Your Supervisor to remind you of your non-response After 90 days = System emails You, Your Supervisor, and the Quality Manager to remind you of your nonresponse

18. Click on the Reason drop-down arrow and select a reason for the issue



19. Problem Description carries from the former form but has the ability to add further information.

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20. Click on the Cause drop-down arrow and choose the appropriate cause



21. Click in the Cause of Defect field and enter in detail the reason for the defect

System	<ul> <li>Master I</li> </ul>	Explorer  Public Folders  My Folders			
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JBT Q	C Quick Re	cceiver\MRR JBT QC MRRs ×			*
JBT Q (* 1) 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 26 27 27 27 27 27 27 27 27 27 27	C Quick Re R Num 215 214 213 212 212 212 212 211 209 209 209 209 205 205 205 205 204 203 202 204 203 202 204 203 205	Celver/MRR       JBT QC MRRs       ×         MRR Num:       215         Item:       405-00-0311-008         HEAD, EXTENDED ILL LED TYPR-RED         Inspector ID:       351644       © GARDNER, CHRIS         Rovr Num:       17,231         Pescription       Correction/Containment       Cost         Problem Description (Who, What, Where, When, How Many):       *         Problem Description (Who, Vhat, Where, When, How Many):       *         Enter into the field the reason for the rejection and what is wron         Cause of Defect:       *         Submit the cause for the defect in this field         Entity:       V000001026       Ref Type: P         Reference:       0       0         Assigned To*	Qty On MRR: Qty Accepted: Qty Rejected: ined g with the part. Cause * 47 Vendor: REXEL INC WC <sup>*</sup>	1.0000 Create Date: 2/13/2018 0.0000 Close Date: 0.0000 Priority/ Medium Item Revision * Rev: X-Ref Tests Disposition M Reason: 1  Cust:	C Items Item Where Used Report QC Transaction Report QC Test Results Report QC Supplier Item History Report QC Supplier Item History Report QC MRR Form QC MRR Status Report C MRR Com g g g g g g g g g g g g g
Cause of De	fect (JBT QC MRI	R 1 of 200)			NUM en-US powered by infor

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22. Populate the **Assigned To** – If the clock number is not known, click in the second field to search for the correct person. Type the first few letters and add an asterisk example, "Hun\*" as shown below brings up Huntebrinker, Andrea.

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Svete	em <del>v</del> Mast	1) - on Quinkes Biblis Folders + My Folders +
5,50		
-		□ □   C
JBT	QC Quick	Receiver\MRR JBT QC MRRs ×
	MRR Num	MRR Num: 215 Oty On MRR: 1.0000 Create Date: 2/13/2018 QC Items
• 1	215	Item: 405-00-0811-008 Oty Accepted: 0,0000 Close Date: Item Where Used Report
2	214	HEAD, EXTENDED ILL LED TYPR-RED Gty Rejected: 0.0000 Priority, Medium - QC Transaction Report
3	213	Inspector ID:* 351644 - GARDNER, CHRIS Item Revision: * QC Test Results Report
4	212	Rcvr Num: 17,231 Rev: * QC Supplier Item History Report
5	211	X-Ref Tests Disposition MRR QC IP Item History Report
6	210	Description Correction/Containment Cost User Defined OC MRR Form
7	209	QC MRR Status Report
8	208	Problem Description (Who, What, Where, When, How Many): Reason 1 -
9	207	* Enter into the field the reason for the rejection and what is wrong with the part.
10	206	
11	205	
12	204	
13	203	S
14	202	Cause of Defect: Cause.* 47 +
15	201	* Submit the cause for the defect in this field
16	200	
17	199	A Chr Accepted
18	198	🛃 Qty Rejected
19	197	
20	190	
21	104	
22	193	Entity: V00001026 Ref Type: P Vendor: REXELINC
23	192	Reference: 0.0 WC*
25	191	Assigned Td <sup>®</sup> 35340 - HUNTEBRINKER, ANDRE/ - Sched Date: Cust:
26	190	
	<u> </u>	·
(JBT Q	C MRR 1 of 200)	NUM en-US possessity infor

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23. Click the **WC** drop-down arrow and choose the correct Work Center. For purchase parts being rejected this would indicate where the problem was found.



24. Populate the **Product Line** drop-down with the appropriate selection for the issue being rejected

ter Info	ir SyteLine	(Test_SAN1) - JB	IQC MIRRS
Syste	am + M	vlaster Explorer •	My Folders -
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Iter			ns JBT OC Ouick Receiver\MRR JBT OC MRRs ×
	Revision	<ul> <li>Assigned</li> </ul>	MRR Num: 990 Gty On MRR: 1,0000 Create Date: 10/19/2018 GC Nama
• 1)	÷	351718 🔺	Nem: 1100533A Gity Accepted: 0.0000 Close Date:
2		351718	CROSSBAR Chy Rejected: 0.0000 Priority? Low - CC transletion Report
з		351722	Inspector ID:* 353340 v HUNTEBRINKER, ANDREA Ibarn Ravision: • OC Test Results Report
4		351722	Rev Num: 137,267 Rev. • QC Supplier Nem History Report
5	1	351718	X-Ref Tests Disposition MRR GC IP Item History Report
6		351722	Description Correction/Containment Cost User Defined QC MRR Form
7	0	351718	OC MRR Status Report
8	A	351722	Problem Description (Who, What, Where, When, How Marry): Reason? 12 *
9		353340	* Item was received from the vendor and confirmed to not be the correct part as indicated on the purchase order.
10	· · · ·	351722	
- 11		351718	
12	÷	351718	1000 EXPENSED MATERIAL 4
13	·	351718	1001 CAN MALERAL 3
- 14		351722	1100 FREZING-FRIGO GCM SERIES FREEZERS
15	E.		Cause of Defect: Cause <sup>1</sup> a 1105 FREEZING-NF FREEZERS (LST & SUPERTRAK)
- 16		351718	Wrong part was sent from the supplier 1110 FREEZING-FRIGO OTH (ADVANTEC)
17	-	351455	1115 FREEZING-REFRIGERATION (FRIGOPAK, LVS)
18	0	351455	120 COCKING INFAR OVERS (JSC CHARMARKER)
19		351995	1205 COOKING-SPIRAL OVENS (GCO)
20	÷.	351718	1210 COOKING-OTHER (PROGRILL & DOUBLE D)
21	5	351570	1215 FRYING-FRYERS (TFF-IV, TFF-V)
22	С	353418	1220 FRYING-BATTER, BREAD, MIXING 1235 ERVING-BITER, MIXED
23	в	351818	Entity: V000001184 Ref Type: P 1300 PULLICHS (MX SCHED)
24		351985	Reference: 0 0 WC 1305 PORTIONIN S-BLADE SLICING (CT-8, DB-20)
25	A	351456	Assigned To <sup>1</sup> 361718 + MEARS, DEBORAH Sched Date: 9999 NISCELLAN BOUS
26	A	351570	Product Line* 1001 - LAW MATERIAL
27	A	351570	

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#### 25. Click the Save button

Syste	m <b>▼</b> Maste	11) - JBT QC MRRs r Explorer ▼ Public Folders ▼ My Folders ▼			
-					
IRT	OC Quick R				
501					*
_	MRR Num	MRR Num: 215	Qty On MRR:	1.0000 Create Date: 2/13/2018	QC Items
♦ 1 ►	215	Item: 405-00-0811-008	Qty Accepted:	0.0000 Close Date:	Item Where Used Report
2	214	HEAD, EXTENDED ILL LED TYPR-RED	Qty Rejected:	0.0000 Priority. Medium +	QC Transaction Report
3	213	Inspector ID:* 351644   GARDNER, CHRIS		Item Revision: *	QC Test Results Report
4	212	Rcvr Num: 17,231		Rev: *	QC Supplier Item History Report
5	211			X-Ref Tests Disposition MRR	QC IP Item History Report
6	210	Description Correction/Containment Cost User Defined			QC MRR Form
7	209			*	QC MRR Status Report
8	208	Problem Description (Who, What, Where, When, How Many):		Reason: 1 -	
9	207	* Enter into the field the reason for the rejection and what is wrong with	the part.	A	
10	206				
11	205				5
12	204				4
13	203				E
14	202	Course of Defeatu	ause* 47	<b></b>	3
15	201	Cause of Delect.	47		1 6 6
16	200	Submit the cause for the defect in this field		<u> </u>	6
17	199				MRR Qty
18	198				1 Qty Rejected
19	197				· · · · · ·
20	196			_	
21	195			×.	
22	194				
23	193	Entity: V000001026 Ref Type: P	Vendor: REXEL INC	2	
24	192	Reference: 0 0	WC <sup>*</sup> 6190	TEST	
25	191	Assigned Tot 353340 + HUNTEBRINKER, ANDREr + Sch	ed Date:	Cust:	
26	190	1			
VC (ЈВТ	QC MRR 1 of 200				NUM en-US powered by infor

26. The assignee will then receive an automatic email notification from SyteLine, as in the example shown

MRR has been created and assigned	
Andrea.Huntebrinker@jbtc.com	
Sent: Wed 10/10/2018 10:51 AM	
To: Nemitz Brett; Huntebrinker, Andrea	
**This email is from an external sender**	
**This email is from an external sender**	
A MRR has been created and requires your attention. Reference MRR number:	975. The MRR has been set at a High priority, which requires an answer within 7 days.

### **Overall Notes**

Problem Description: Who, What, Where, When, Why, How, How Many

**Cause of Defect:** This is the in-depth analysis of the problem; include past history, data trends. A variety of tools can be used such as process flow mapping, fishbone, 5 whys, PDCA (RQUA-QSD-0049).

**Containment:** Protect the customer both internal and external. Contain and verify any inventory both internally and externally such as at the supplier, warehouse, in transit, etc.

**Corrective Action:** This should take into consideration the steps to correct the situation as well as prevent it in the future. This could result in process changes, document changes, training, design changes, etc.

		MRR	for Purcha	sed Item	
(Company Logo Here)	Document #:	PTP-QUA-0010		Revision: 3	Date: 10/17/2018
,	Author:	Cathy Hennes	Approver:		Page: 16 of 16

# **Revision History**

Page(s)	Description	Rev	Date	Revised By
	Document ID Created. Document formatted with correct header/footer. Document created using EPAK simulation video.	0	01/18/2018	Cathy Hennes
	Updating MRR process based on Mods customized.	1	05/17/2018	Cathy Hennes
	Updated Doc # to align MRR to VRMA	2	06/05/2018	Cathy Hennes
	Updated instructions for Mod 2 programming changes	3	10/17/2018	Cathy Hennes